



A-Tech 212 Epoxy EHV 1:1

PRODUCT PRESENTATION

A-TECH 212 EPOXY EHV 1:1 is a two-component, 100% solid, moisture insensitive epoxy resin system which has a high modulus of elasticity. A-TECH 212 EPOXY EHV 1:1 is formulated to meet ASTM C-881 specifications. It is unique in that it rapidly thickens in the crack, even those less than 1/32 of an inch, so that material cannot leak out the back for more than 10-20 minutes (unlike conventional products which can flow out hours after injection). You can now confidently replace whatever may have leaked out in those twenty minutes knowing that no more can leak out, unless all the initial injection has leaked out the back of the crack within 20 minutes (unlikely to happen). This overcomes the most common epoxy crack repair failure, namely the incomplete injection of epoxy into a crack arising when material leaks out the back of a crack after injection.

USES

- A) Structural repair of cracked concrete by pressure injection, grouting.
- B) Monolithic restoration of delaminated concrete.
- C) Grouting material when mixed with aggregate.

SURFACE PREPARATION

All surfaces must be clean and free of dirt, dust, oil, grease or any contaminant that could adversely affect the bond. Surfaces must be structurally sound. Surfaces may be dry or damp. However, due to the many variables in bonding damp surfaces, be certain to make a test application under the same conditions as the full scale work.

Old Concrete: All loose particles or soft, weak sections must be removed. Asphaltic or oil contaminants should be removed with detergents or other cleaning materials. Surfaces should be thoroughly flushed with plenty of clean water and then treated with a 15% to 20% solution of muriatic acid. Mix the acid with water, approximately 1 part of acid to 3 to 5 parts of water, as required. Follow **SAFETY PRECAUTIONS** when using acids. Pour on surface in an even manner and thoroughly scrub until bubbling ceases. Rinse with plenty of clean water and allow to dry. Neutralize acid salts by scrubbing surface with ammonium hydroxide and rinse with plenty of clean water. If chemical means of cleaning does not properly prepare the surface, then other means of cleaning such as sandblasting, mechanical scarification and vacuuming should be utilized.

New Concrete: Do not apply curing compound. If curing compounds have been used, they must be removed.

APPLICATION

Injection Pressure: The material can be injected into cracks down to .01 inches with pressures ranging from 20 to 300 psi with pre-heating the resin to 110°F. Inject through plastic ports, T's or copper tubing. If using plastic ports, depending upon the depth of the slab, place them every 6" to 2' along the length of the crack. Wherever possible, seal all surfaces of the crack. When dealing with hydrostatic pressure, hydraulic cement should be used to control the water flow and seal the crack.

Begin injection of the mixed material with the lowest port or at one end of the crack. Continue pumping until resin flows from the next port. Then seal the first port and move onto the next one using the same procedure along the length of the crack.

Gravity: "Vee" out the cracks. Blow and clean out thoroughly with oil-free compressor air. Fill the cracks with RESIN. More than one application may be required.

TECHNICAL DATA

<u>PROPERTIES (UNCURED)</u>	<u>PART A</u>	<u>PART B</u>	<u>MIXED</u>
Viscosity, cps	7000	600	5000
Mixing Ratio by Vol.	2 Vols.	1 Vol.	1:1
Shelf Life	1 year	1 year	
Pot Life: (50 gm)	_____	_____	10-15 min.
Tack Free Time (Thin Film)	_____	_____	1-3 hours
Final Cure (75% ultimate strength)	_____	_____	1-2 days

PHYSICAL PROPERTIES AFTER CURE OF 14 DAYS @ 75°F. AT 50% R.H.*

Tensile Strength, psi	ASTM D-638	9500
Tensile Elongation	ASTM D-638 modified	2%
Compressive Strength, psi	ASTM D-695	12,000
Compressive Modulus, psi	ASTM D-695 (28 days)	500,000
Shear Strength, psi	ASTM D-732	5,100
Deflection temp: @ 264 psi	ASTM D-648	160°F
Bond Strength, psi	ASTM C-882	2,800

WARRANTY

Recommendations concerning the performance or use of this product are based upon independent test reports believed to be reliable. If the product is proven to be defective, at the option of the Manufacturer, it will be either replaced or the purchase price refunded. The Manufacturer will not be liable in excess of the purchase price. The user will be responsible for deciding if the product is suitable for his application and will assume all risk associated with the use of the product. This warranty is in lieu of any other warranty expressed or implied, including but not limited to an implied warranty of merchantability or an implied warranty of fitness for a particular use.